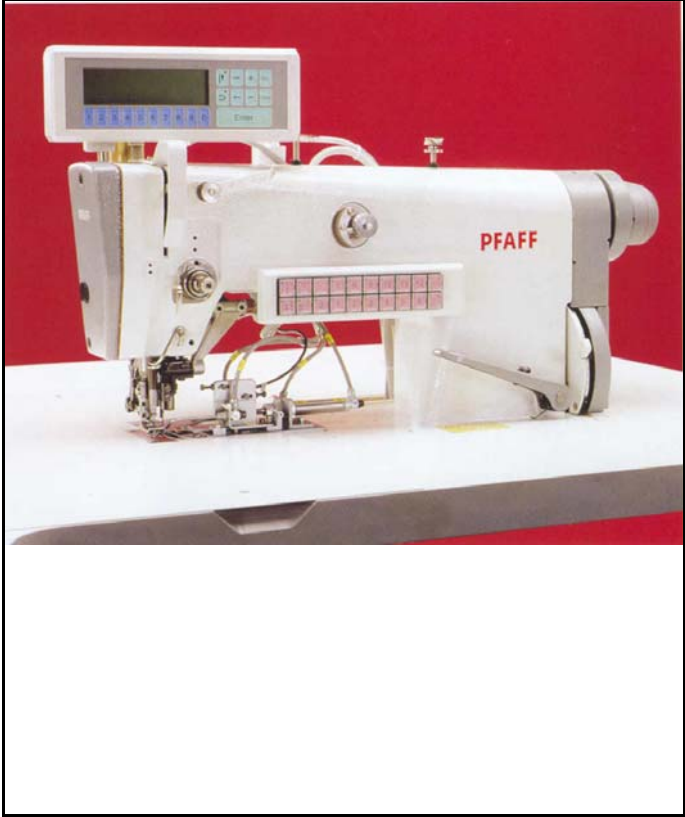
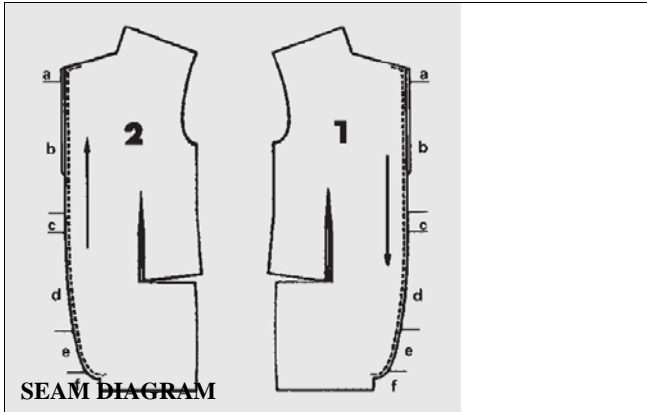


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|------------------|--|
| 工序号: | 七成新 |
| 机器型号 | PFAFF 3822-1/24 |
| 机器名称 | 缝制和剪切西服门禁机 (单刀) |
| Mac. Name: | INTEGRATED SEAMER FOR RUN-STITCHING AND TRIMMING THE FRONT EDGES OF JACKET |
| 产量 productivity: | 件/小时 |
| 长度: 1360 毫米 | 电功率: 1.2 千瓦 |
| 宽度: 950 毫米 | 压缩空气量: 20 升/分钟 |
| 高度: 1200 毫米 | 抽真空量: 0 升/秒 |

合缝示意图



Features:

- The sewing head: The differential feed system can be activated for applying fullness both manually by keyboard and automatically by program. Backtacking and condensed stitches is available
- The edge trimming device: With graded trimming margin of 3.5 mm on the top and 6.5 mm on the bottom
- The keyboard: By activating the top keys 7-12, fullness is applied to the top material ply, and by activating key 1-6, to the bottom material ply. With the use of knee switch, it is possible to change between flat seams and gathering
- The graphic control panel: With this control device, seam parameters such as fullness amounts and number of stitches can be combined and stored in 1-199 program

Technical data:

- Max. speed: 4200 spm, dependent on material
- Max. stitch length: 2.5 mm
- Max. material thickness: 7 mm
- Trimming margin: 6.5 & 3.5 mm
- Connected load: 1.2 kW
- Working air pressure: 6 bar

基本功能:

- 机器机头: 可通过手动按键或自动缝纫程序开动机器的差动系统。有结尾倒针和密针功能。
- 切边装置: 由于采用阶梯式切边器, 能获得平滑、无压痕、极为美观的衣边 (上层留3.5毫米, 下层留6.5毫米)
- 按钮: 按下上排7-12的按钮, 将使上差动开始有吃量, 而按下下排1-6的按钮, 就使下差动开始有吃量。
- 可用靠腿开关来转换普通平缝和归拢缝。
- 图案显示控制器: 通过这个控制装置, 可将缝纫要求的数据如容量和针数储存到1-99程序里

配置说明:

- 1/44 羽毛切边 (上面面料缝边3.5毫米, 下面面料缝边6.5毫米)

技术参数:

- 最高缝速: 4200转/分钟
- 最大针距: 2.5毫米
- 最厚面料: 7毫米
- 切边宽度: 6.5毫米 和 3.5毫米
- 机器功率: 1.2千瓦
- 压缩空气: 6巴