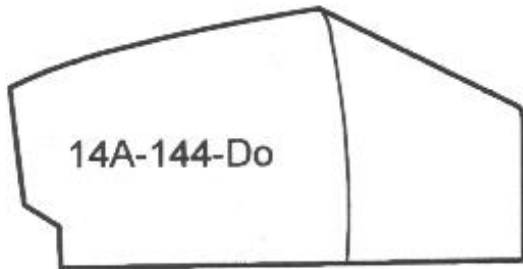


工序号：
 机器型号 IPN-VHD-23-14A-149D0
 机器名称 肩部的熨烫机(可换模)
 Mac.Name : Off-press of shoulder

产量 productivity: 100 /hour
 长度: 1150 mm 蒸气量: 16 kg/hour
 宽度: 1450 mm 压缩空气量: 22 l/min.
 高度: 2060 mm 抽真空量: 50 l/s

模具示意图



AVAILABLE SHAPE



模具根据示意图、不包含自动收料器

Serial equipment:

- Accurate rapid exchangeable body-fit shapes
- Microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally
- Vertical movement of the head plate and accurate positioning (digital)
- Continuously adjustable pressure control (digital)
- Laser spot projectors for exact positioning (twofold)
- Separate foot switch for manual shoulder pre-steaming and program start
- Fix vacuum (right/left)
- Vacuum in the head plates
- Blowing in the buck plate (switchable by program or separate foot pedal
- Steaming in the head plates
- Safety device and high quality covering (sponge for high temperature, special materials for dry and markless pressing effect)

Supplementary equipment(optional):

- Proportional technique for steam and air in the head plate
- Vacuum adjustable in the buck plate
- Steam iron with iron rest
- Exterior steam suction (programmable)
- Supplementary retainer bracket at the back part of the jacket

基本配置：

- 可快速更换的精确合体模具
- 肩、袖分为两台机器，效果更佳
- 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络
- 垂直的上模运动
- 精确的上模定位（数码无接触传感器）
- 压力控制可无级调节（数码无接触传感器）
- 精确的激光定位
- 用于人工预送蒸汽和程序起动的独立脚踏开关
- 固定真空装置（左/右）
- 上模抽真空
- 下模吹风（可用程序和踏板开关独立控制）
- 上模吹蒸汽
- 安全装置和一级的特殊包布（高级的耐高温海绵、使熨烫无痕迹的特殊材料）
- 故障诊断程序
- 电脑控制上模中的蒸汽量和空气量的比例
- 下模抽真空量可调
- 蒸气熨斗带熨斗支架
- 在模具边缘设有抽蒸汽装置

273007	connect. Material, 2/3000mm, 3/8", insulated	连接材料2条3000mm , 3/8 "	1
123800	rapic change system	快速更换系统	1
100994	packing VHD/US/VHS/ULD/VH in wooden crate	包装	1