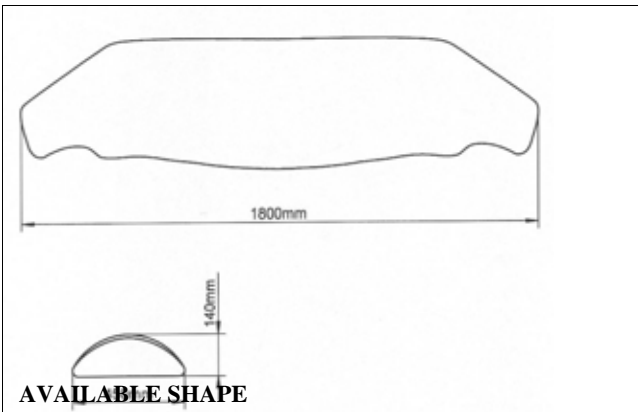


工序号：  
 机器型号 IPN-SGVD-23-09A-092D0  
 机器名称 男装前片熨烫机  
 Mac.Name : Off-pressing of foreparts on jackets  
  
 产量 productivity: 45 /hour  
 长度: 1300 mm 蒸气量: 33 kg/hour  
 宽度: 2300 mm 压缩空气量: 75 l/min.  
 高度: 1800 mm 抽真空量: 120 l/s

模具示意图



serial equipment:

- single scissors construction with vertical head plate movement
- accurate body-fit shapes
- microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally
- vertical movement of the head plate and accurate positioning (digital)
- continuously adjustable pressure control (digital)
- fix vacuum
- vacuum in the head plate
- automatic limit position vacuum (rotation vacuum at carousel)
- blowing in the buck plate (switchable by program or separate foot pedal)
- steaming in the head and buck plate
- additional blowing device in the armhole area

supplementary equipment(optional):

- laser spot projectors for exact positioning (fourfold)
- proportional technique for steam and air in the head plate
- vacuum adjustable in the buck plate
- steam iron with iron rest
- safety iron rest (only if technical suggestive)
- exterior steam suction (programmable)
- automatic blowing in the buck plate by taking of steam iron (only if technical suggestive)

基本配置：

- 带垂直运动的剪式机架
- 精确合体的模具
- 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络
- 垂直的上模运动
- 精确的定位（数码无接触传感器）
- 压力控制无级调节（数码无接触传感器）
- 固定真空装置
- 上模抽真空
- 全自动真空定位
- 下模吹风（可用程序和踏板开关独立控制）
- 上模和下模吹蒸汽
- 袖窝处附加的吹风装置

附加装置（可选择）：

- 精确的激光定位（4个）
- 电脑控制上模中的蒸汽量和空气量的比例
- 下模抽真空可调
- 配有熨斗架的蒸汽熨斗
- 安全熨斗架
- 在模具边缘设有抽真空装置（可程序控制）
- 使用熨斗时下模自动吹风

273007	connect. Material, 2/3000mm, 3/8", insulated	连接材料2条3000mm , 3/8 "	1
155010	High pressure electric steam iron	附加旋转杠高压电子蒸汽熨斗	1