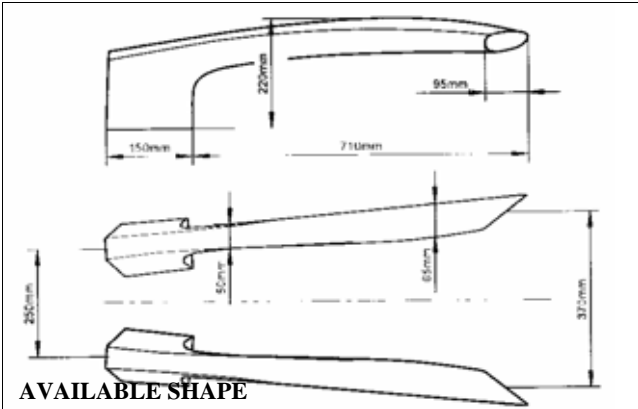


工序号：
 机器型号 **IPN-SGVD-23-07E2/07F2-0753/0744**
 机器名称 **最终整烫内外袖缝**
 Mac.Name : **Finishing Pressing Front and elbow seam**
 产量 productivity: 40 /hour
 长度: 1900 mm 蒸气量: 30 kg/hour
 宽度: 1750 mm 压缩空气量: 45 l/min.
 高度: 1800 mm 抽真空量: 110 l/s

模具示意图



serial equipment:

- accurate body-fit shapes
- microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally
- vertical movement of upper plate and accurate positioning (digital)
- continuously adjustable pressure control (digital)
- fix vacuum
- vacuum in the head plate
- autom. Limit position vacuum (rotation vacuum at carousel)
- blowing in the buck plate by program and separate foot pedal
- steaming head and buck plate

supplementary equipment(optional):

- sleeve hem holding device for accurate positioning of the lining at the hem
- proportional technique for steam and air in head plate
- vacuum adjustable
- steam iron
- holding down frame
- exterior steam suction (programmable)

基本配置：

- 精确合体的模具
- 2个内袖缝模具，2个外袖缝模具
- 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络
- 垂直的上模运动和精确的上模定位（数码）
- 压力可无级调节（数码）
- 固定真空装置
- 上模抽真空
- 自动真空定位
- 下模吹风（可用程序和踏板开关独立控制）
- 上模和下模吹蒸汽

附加装置（可选择）：

- 袖口固定装置，用于将衬里精确地定位
- 电脑控制上模中的蒸汽量和空气量的比例
- 上模抽真空量可调
- 蒸汽熨斗
- 压紧支架
- 在模具边缘设有抽蒸汽装置（电脑控制）

273003	connecting material, 1/3000, insulated 3/8" x 3000mm	连接材料1条3000mm, 3/8"	1
100990	packing for pressing machine in wooden crate	包装	1