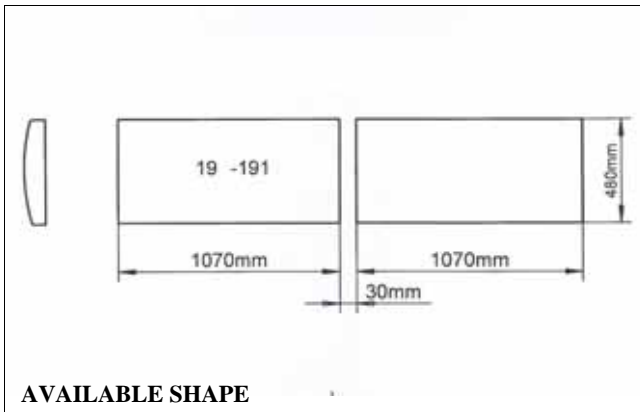


工序号：  
 机器型号 IPN-SGV-23-19C-191  
 机器名称 双裤腿熨烫机  
 Mac.Name : Trousler leg pressing machines

产量 productivity: 50 /hour  
 长度: 1350 mm 蒸气量: 55 kg/hour  
 宽度: 2400 mm 压缩空气量: 120 l/min.  
 高度: 1750 mm 抽真空量: 180 l/s

模具示意图



Serial equipment:

- Vertical head plate movement
- Microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally
- Precise positioning sensor controls the distance between upper and lower plates (digital)
- Pressure controllable steplessly
- System stretching framefor head and buck plate
- Positioning vacuum in the buck plate right and lift
- Vacuum head plate
- Blowing in the buck plate by programme
- Steaming in the head and buck plate
- Safety device and high quality covering (sponge for high temperature, special materials for dry and markless pressing effect)

Supplementary equipment(optional):

- Proportional technique for air in the head plate
- Steaming in the head plate adjustable in steps
- Vacuum buck plate programmable in steps also at the carousel
- Off-taking device(for type K84)
- Converying belt(for type K84)

基本配置：

- 上模垂直运动
- 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络
- 精确的上下模距离定位（数码无接触传感器）
- 压力控制可无级调节（数码无接触传感器）
- 下模左右真空定位
- 上模抽真空
- 程序控制下模吹风
- 上模和下模吹蒸汽
- 安全装置和一级的特殊包布（高级的耐高温海绵、使熨烫无痕迹的特殊材料）

附加装置（可选择）：

- 电脑控制蒸汽量和空气量的比例
- 上模蒸汽量可分级调节
- 下模抽真空可分级调节

273007	connect. Material, 2/3000mm, 3/8", insulated	连接材料2条3000mm，3/8 ”	1
100995	packing SGCD/SGV(19)in wooden crate	包装	1