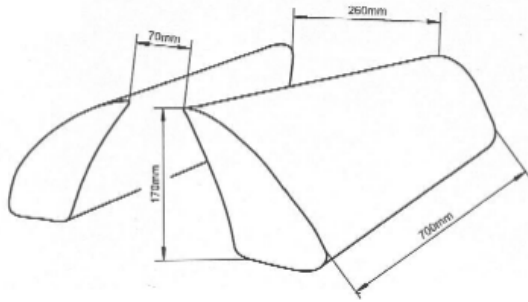


工序号：
 机器型号 IPN-SGV-23-17A-173
 机器名称 驳头的滚压熨烫机
 Mac.Name : Off-rolling and finishing of lapels

 产量 productivity: 70 /hour
 长度: 1300 mm 蒸气量: 15 kg/hour
 宽度: 1350 mm 压缩空气量: 30 l/min.
 高度: 1800 mm 抽真空量: 50 l/s

模具示意图



AVAILABLE SHAPE



模具根据示意图、不包含自动收料器

Serial equipment:

- Construction vertical head plate movement
- Accurate body-fit shapes
- Microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally
- Precise positioning sensor controls the distance between upper and lower plates (digital)
- Continuously adjustable pressure control (digital)
- 4 cavities in the lower plates (2 outer and 2 inner) , when steaming the inner cavities should be vacuumed to suck out the steam not to damage the front. On the other hands, the outer cavities should not have any vacuum to allow the steam effect
- Exterior steam suction in the lapel facing area (programmable)
- Steaming and vacuum in the head plates
- Automatic limit position vacuum
- Blowing in the buck plates
- Safety device and high quality covering (sponge for high temperature, special materials for dry and markless pressing effect)

supplementary equipment(optional):

- proportional technique for steam and air in upper plate
- vacuum in lower plate adjustable
- exterior steam suction (programmable)
- autom. Off-loading device

基本配置：

- 上模垂直运动的定型机
- 精确合体的模具
- 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络
- 精确的上下模距离定位（数码无接触传感器）
- 压力控制可无级调节（数码无接触传感器）
- 下模分4个内腔（2外腔和2里腔），当蒸汽打在驳头面料上，2个里腔必须抽走会破坏前胸的蒸汽，并起了固定的作用；另一方面，2个外腔必须停止抽真空，不然没有打蒸汽的效果
- 在驳头表面吸蒸汽
- 上模吹蒸汽和抽真空
- 全自动定位真空装置
- 下模吹风
- 安全装置和一级的特殊包布（高级的耐高温海绵、使熨烫无痕迹的特殊材料）
- 故障诊断程序
- 电脑程序控制上模中的蒸汽量和空气量的比例
- 下模抽真空量可调
- 在模具边缘设有抽蒸汽装置（可程序控制）

附加装置（可选择）：

- 自动收料装置

273003	connecting material, 1/3000, insulated 3/8" x 3000mm	连接材料1条3000mm, 3/8 "	1
100990	packing for pressing machine in wooden crate	包装	1