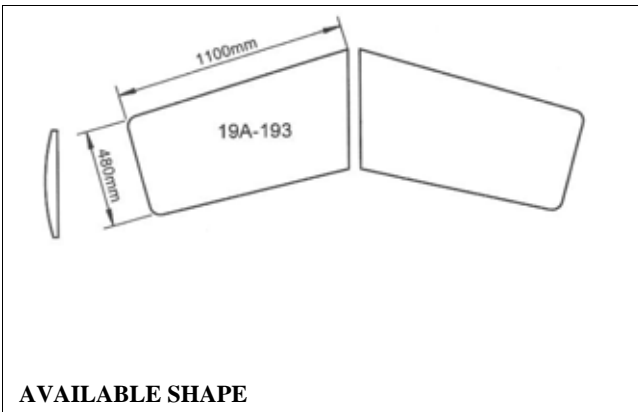


工序号：  
 机器型号 IPN-K84-23-19C-192  
 机器名称 双裤腿熨烫机  
 Mac.Name : Trousler leg pressing machines

产量 productivity: 110 /hour  
 长度: 2550 mm                      蒸气量: 75 kg/hour  
 宽度: 2700 mm                      压缩空气量: 220 l/min.  
 高度: 2450 mm                      抽真空量: 180 l/s

模具示意图



serial equipment:  
 -carousel with 120 degree rotary motion accurate body-fit shapes  
 -microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally  
 -exact positional registration, sensor controlled  
 -precise positioning of the head plate under consideration of the plate weight  
 -pressure controllable steplessly  
 -positioning vacuum in the buck plate  
 -vacuum in the head plate  
 -blowing in the head plate  
 -blowing in the buck plate by program and separate foot pedal  
 -steaming in the head and buck plate

supplementary equipment(optional):  
 -proportional technique for air in the head plate  
 -steaming in the head plate adjustable in steps  
 -vacuum in the buck plate programmable in steps

基本配置：  
 - 180度旋转定型机  
 - 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络  
 - 精确的定位（数码无接触传感器）  
 - 压力控制可无级调节（数码无接触传感器）  
 - 下模左右真空定位  
 - 上模抽真空  
 - 程序控制下模吹风  
 - 上模和下模吹蒸汽

附加装置（可选择）：  
 - 电脑控制蒸汽量和空气量的比例  
 - 上模蒸汽量可分级调节  
 - 下模抽真空可分级调节

273010	connect.mat.K84/3000mm 3/8",for high performance carousel	连接材料	1
272055	transportation belt approx.5 mts to the	5米长的传送带	1
272050	automatic off-taking device	自动收料装置	1
100993	packing K82/K22/LKV	包装	1