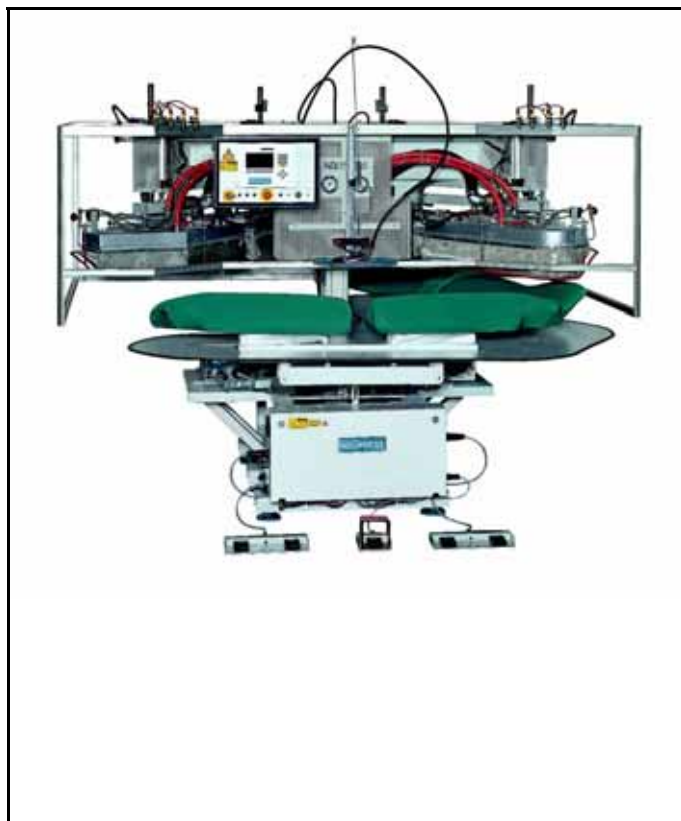
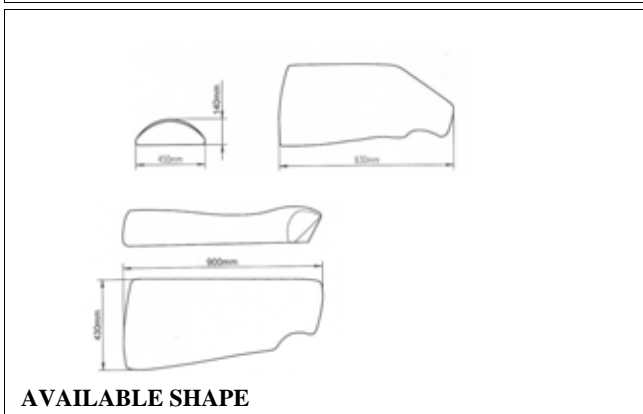


工序号：
 机器型号 IPN-K24-21-0913-XXX
 机器名称 男装前后片熨烫机
 Mac.Name : Off-pressing front parts and backs

产量 productivity: 60 /hour
 长度: 2300 mm 蒸气量: 55 kg/hour
 宽度: 2480 mm 压缩空气量: 120 l/min.
 高度: 2250 mm 抽真空量: 180 l/s

模具示意图



Serial equipment:

- as carrousel 120 degress rotation
- Accurate body-fit shapes
- Microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally
- Vertical movement of upper plate and accurate positioning(digital)
- Continuously adjustable pressure control(digital)
- Fix vacuum
- Vacuum upper plate
- Automatic limit position vacuum(rotation vacuum at carrousel)
- Blowing lower plate(switchable by program or separate foot pedal)
- Steaming upper and lower plat
- Additional blowing device in the armhole area

supplementary equipment(optional):

- Laser spot projectors for exact positioning(fourfold)
- Proportional technique for steam and air in upper plate
- Vacuum in lower plate adjustable
- Steam iron with iron rest
- Safety steam iron rest(only it techn.suggestive)
- Automatic blowing lower plate by taking of steam iron(only if techn.suggestive)
- Exterior steam suction(programmable)

基本配置：

- 120度旋转定型机
- 前身后背由4个上模、4个下模组成，避免双头模型由于模具过大而造成的变形
- 精确合体的模具
- 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络
- 垂直的上模运动
- 精确的上模定位（数码无接触传感器）
- 控制压力可无级调节（数码无接触传感器）
- 固定真空装置
- 上模抽真空
- 全自动旋转真空装置
- 下模吹风（可用程序和踏板开关独立控制）
- 上模和下模吹蒸汽
- 袖窝处附加吹风装置
- 故障诊断程序
- 激光定位装置（4个）
- 电脑控制上模中的蒸汽量和空气量的比例
- 下模抽真空可调
- 配有熨斗架的蒸汽熨斗
- 安全熨斗架
- 在模具边缘设有抽真空装置（可程序控制）
- 使用熨斗时下模自动吹风

273007	connect. Material, 2/3000mm, 3/8", insulated	连接材料2条3000mm , 3/8 "	1
155009	steam iron NAOMOTO high pressure	NAOMOTO高压电子蒸汽熨斗	1
100993	packing K82/K22/LKV	包装	1