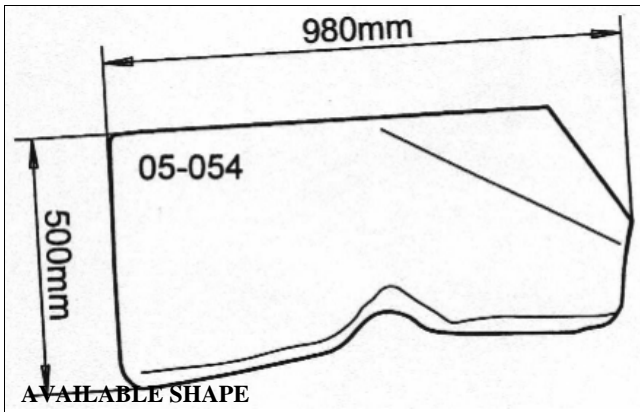


工序号：
 机器型号 IPN-K22-23-05-XXX
 机器名称 前片付衬熨烫机
 Mac.Name : Pre-pressing of front parts

产量 productivity: 70 /hour
 长度: 2100 mm 蒸气量: 38 kg/hour
 宽度: 2270 mm 压缩空气量: 80 l/min.
 高度: 2250 mm 抽真空量: 120 l/s

模具示意图



Serial equipment:

- Carrousel 120 degrees rotation(K22)
- accurate body-fit shapes (concave)
- Microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally
- vertical movement of upper plate and accurate positioning(digital)
- continuously adjustable pressure control(digital)
- Fix vacuum
- Vacuum upper plate
- automatic limit position vacuum(rotation vacuum at carrousel)
- Blowing lower plate(switchable by program or separate foot pedal)
- steaming upper and lower plate

supplementary equipment(optional):

- Laser spot projectors for exact positioning(fourfold)
- Proportional technique for steam and air in upper plate
- Vacuum in lower plate adjustable
- Steam iron with safety iron rest
- automatic blowing lower plate by taking of steam iron

基本配置：

- 120度旋转定型机
- 精确合体的模具
- 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络
- 垂直的上模运动和精确的上模定位（数字式）
- 控制压力可无级调节
- 固定真空装置
- 上模抽真空
- 全自动旋转真空装置
- 下模吹风（可用程序和踏板开关独立控制）
- 上模和下模吹蒸汽

附加装置（可选择）：

- 激光定位装置（4个）
- 电脑控制上模中的蒸汽量和空气量的比例
- 下模抽真空可调
- 带有安全熨斗支架的蒸汽熨斗
- 使用蒸汽熨斗时下模自动吹风

273007	connect. Material, 2/3000mm, 3/8", insulated	连接材料2条3000mm , 3/8 "	1
155010	High pressure electric steam iron	附加旋转杠高压电子蒸汽熨斗	1
100993	packing K82/K22/LKV	包装	1